

Fig. 1

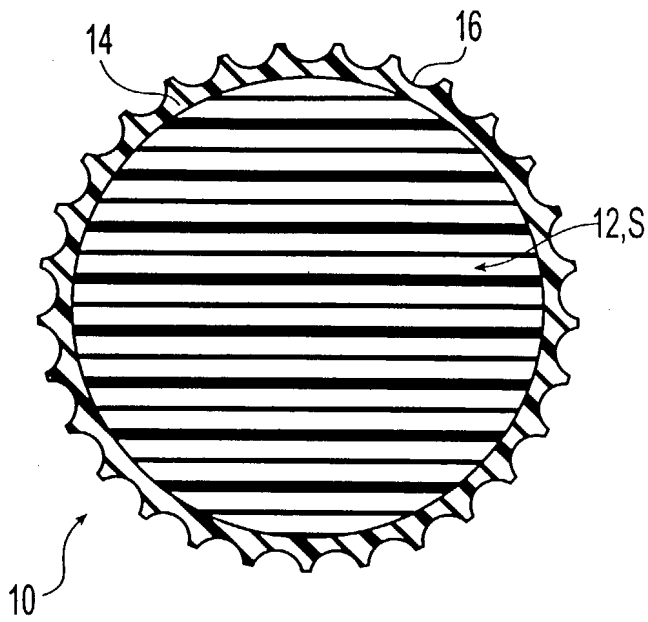


Fig. 2

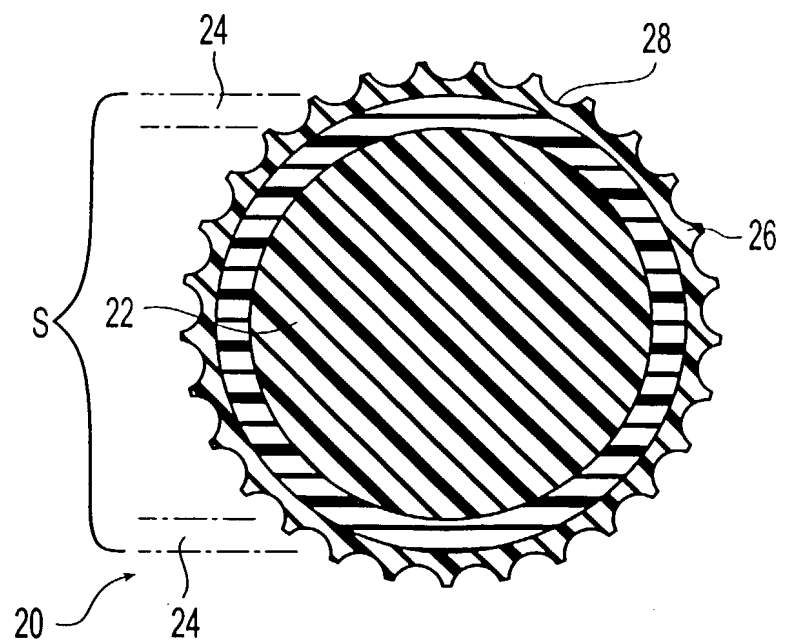


Fig. 3

METHOD FOR MAKING A GOLF BALL

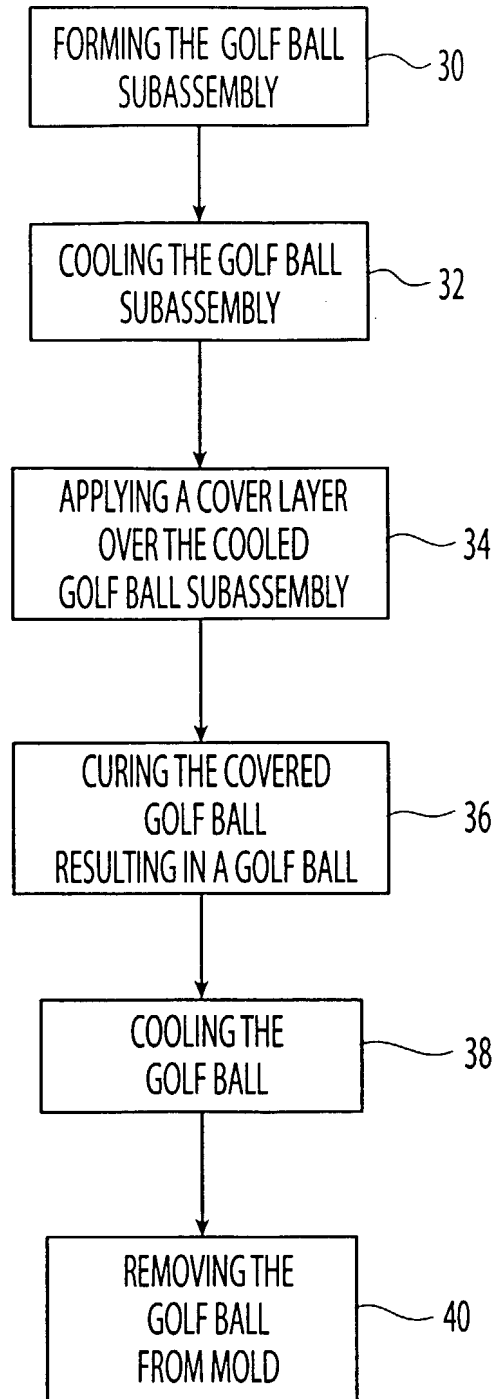


Fig. 4

STEP OF APPLYING A COVER LAYER OVER
GOLF BALL SUBASSEMBLY

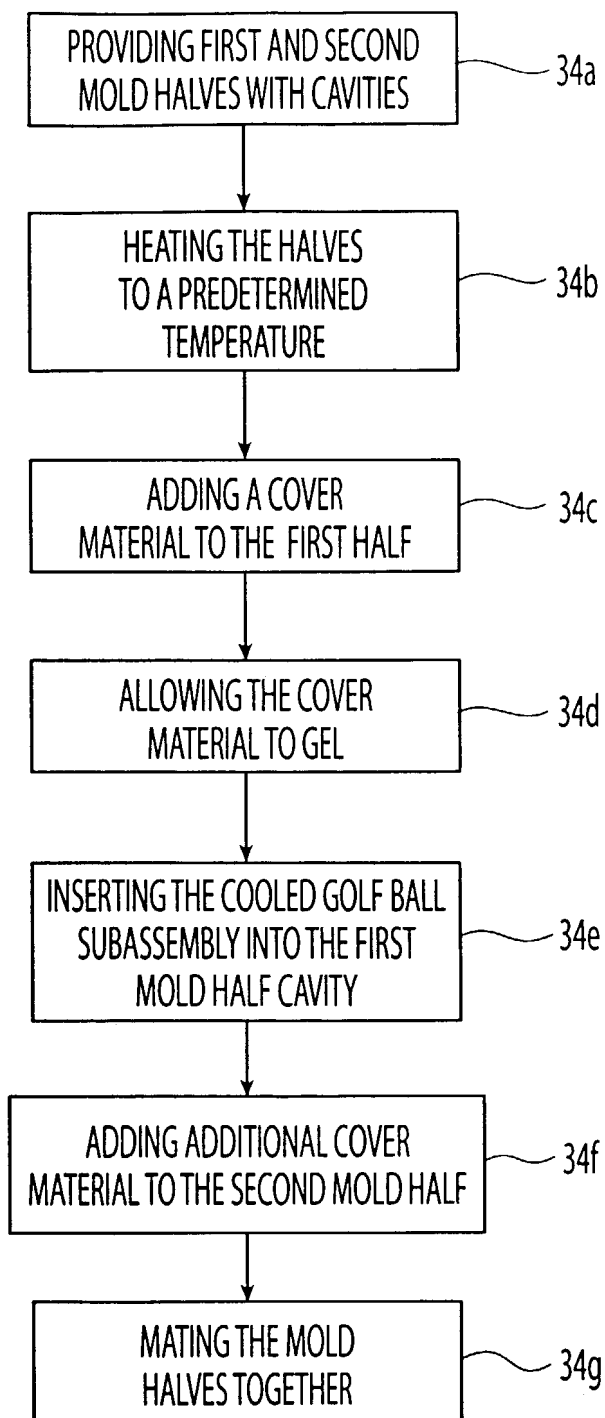
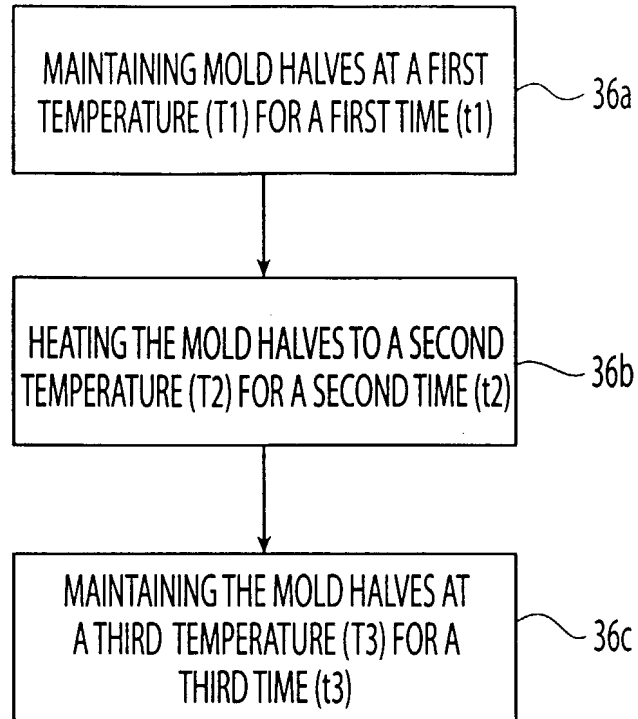


Fig. 5

CURING STEP



T1 LESS THEN T2
T3 LESS THAN T2
t2 LESS THAN t1
t2 LESS THAN t3

Fig. 6

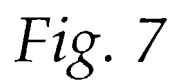


Fig. 7

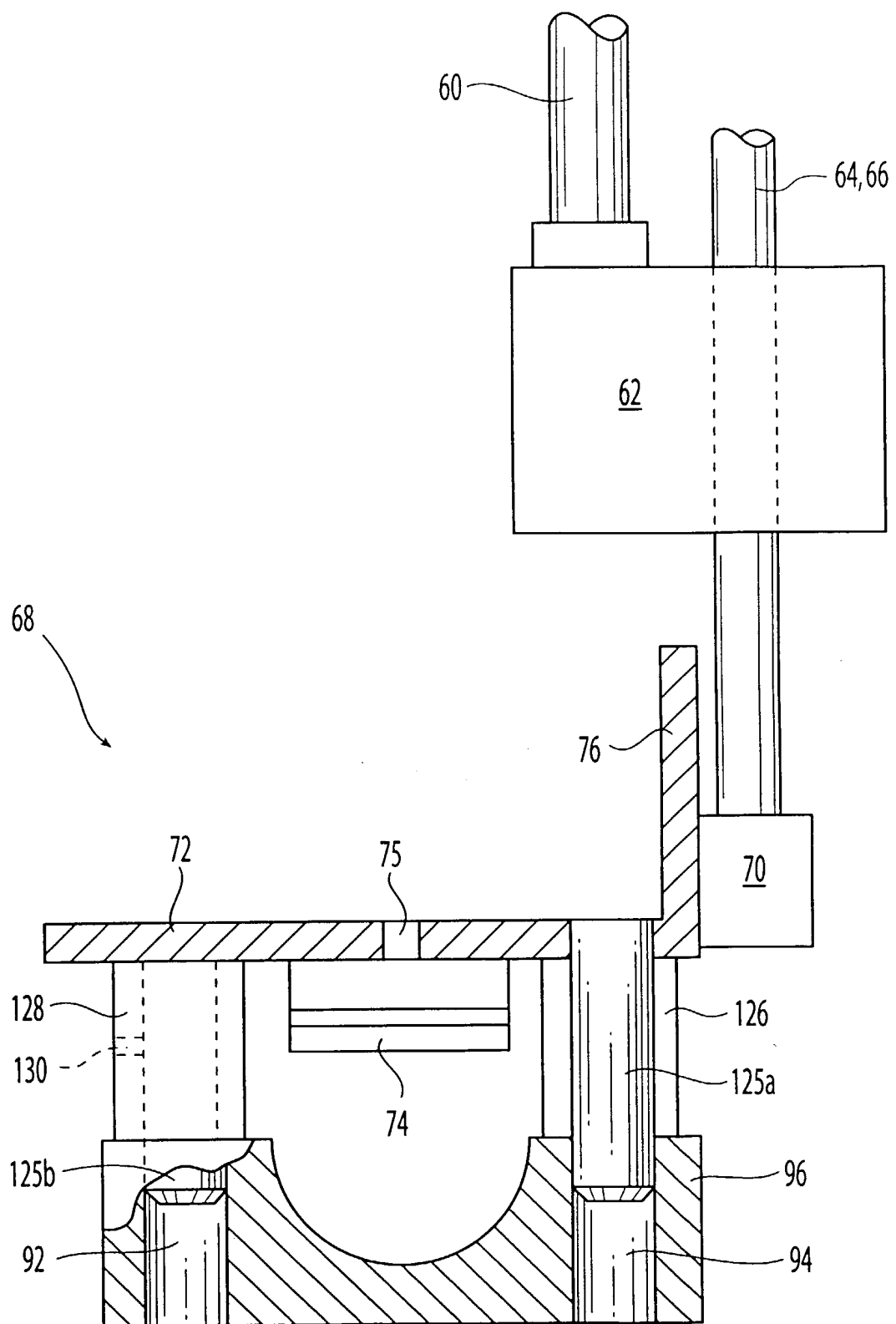


Fig. 8

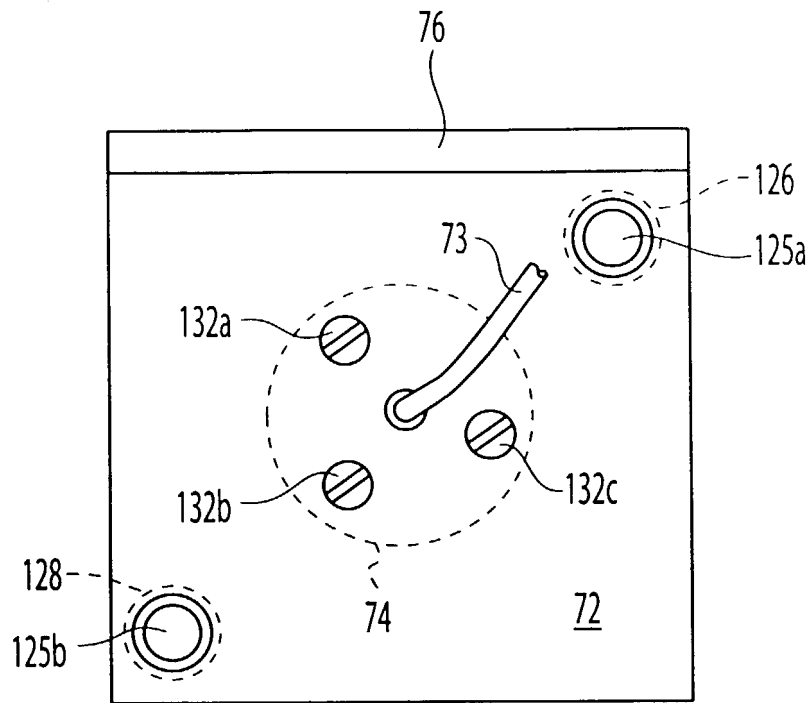


Fig. 9

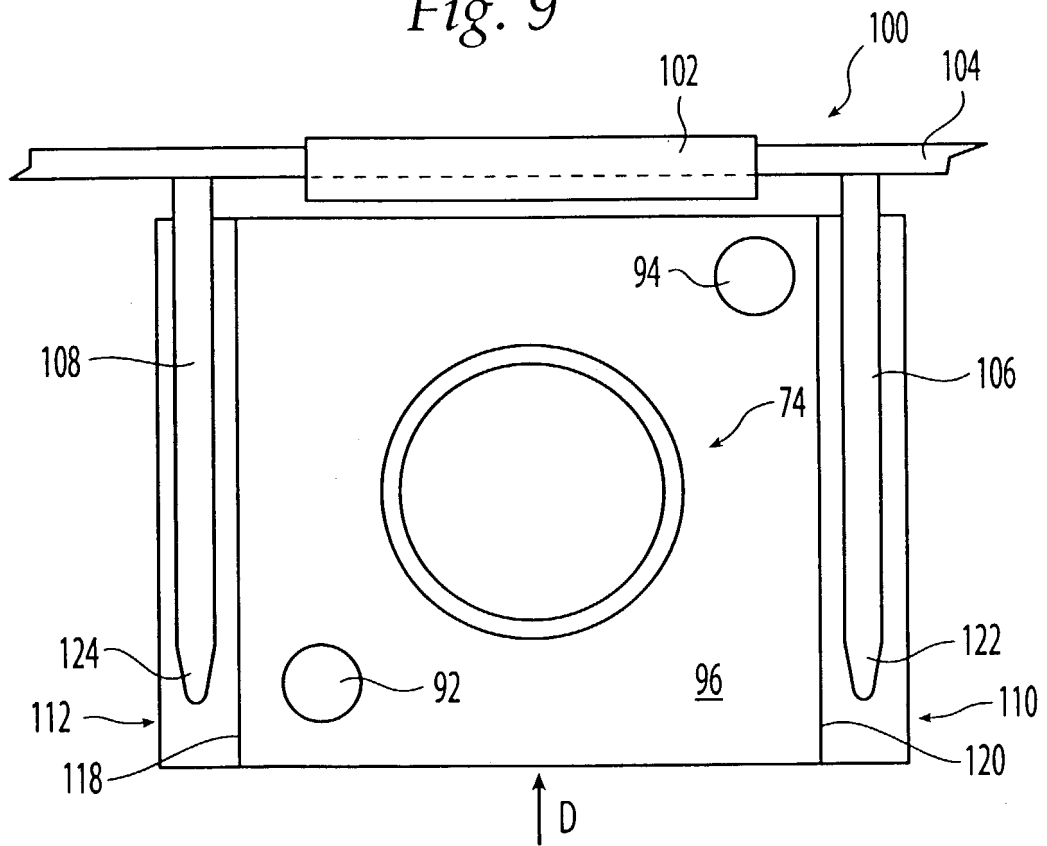


Fig. 11

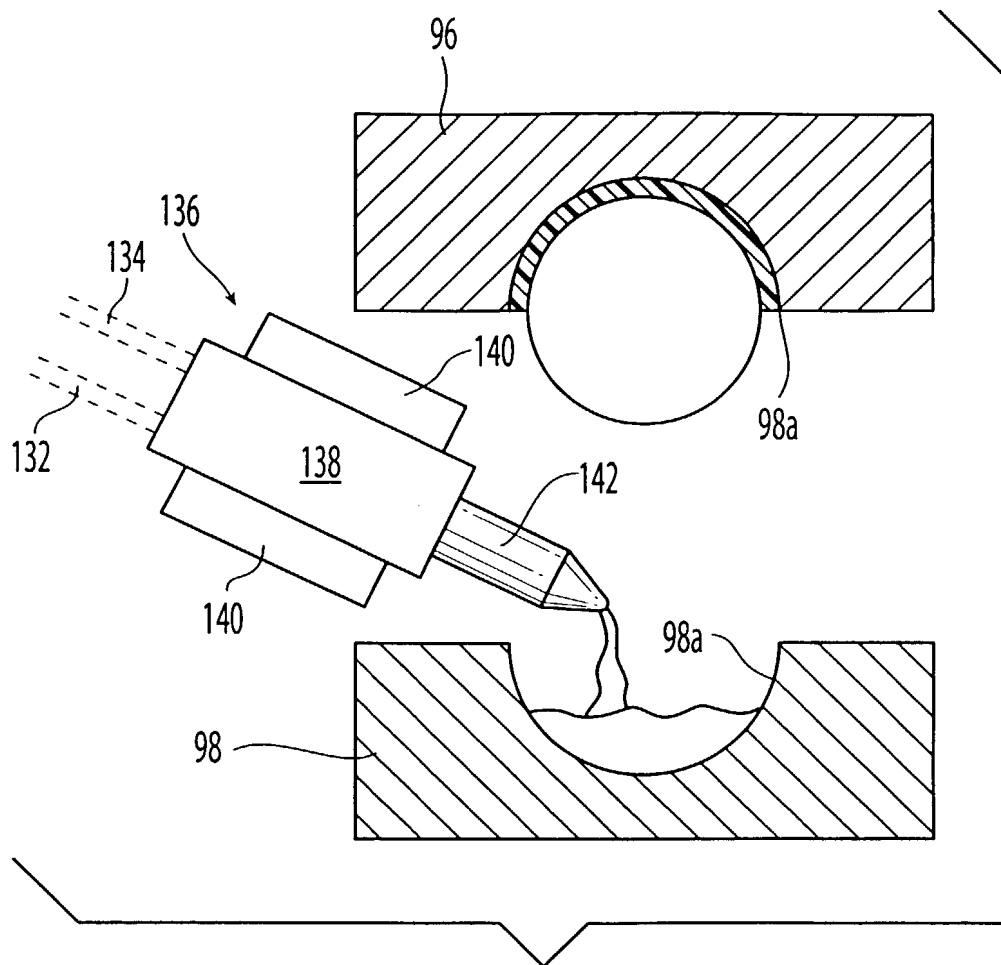


Fig. 10

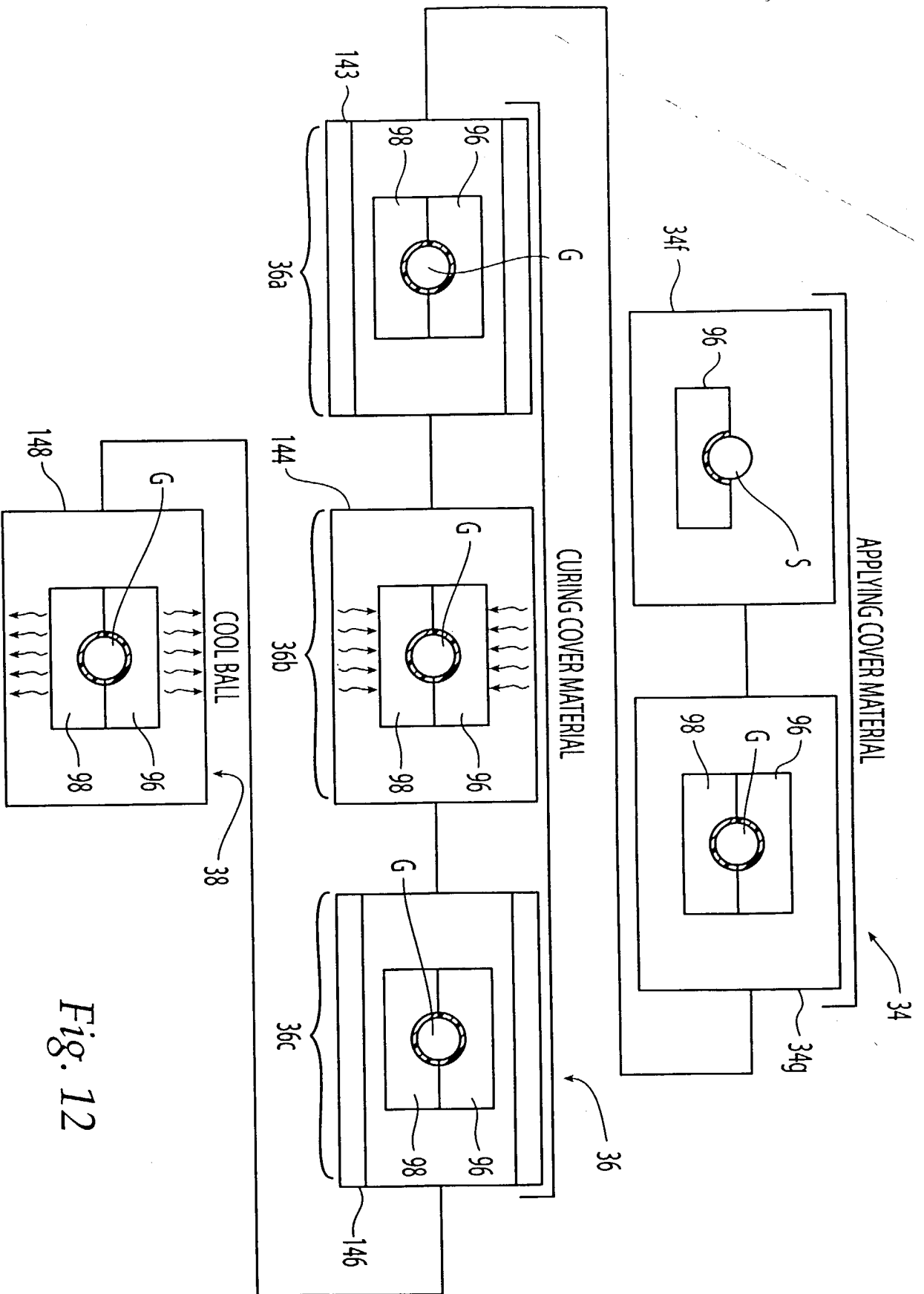


Fig. 12